

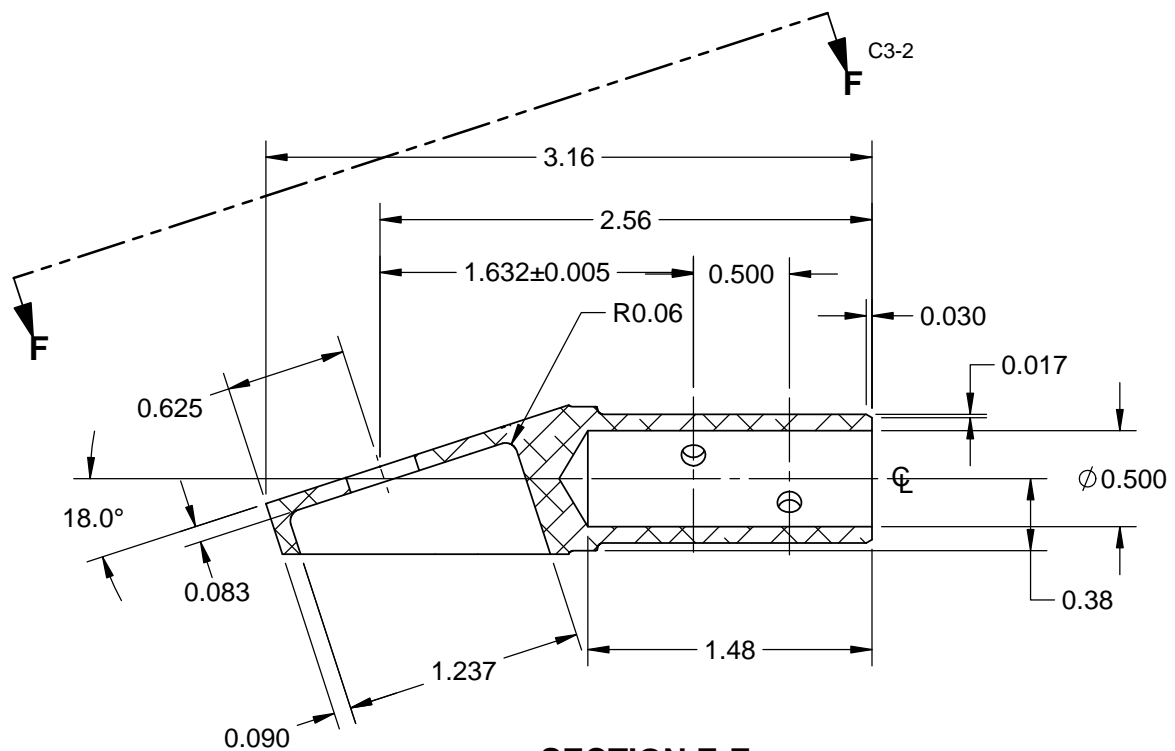
D4870-1 END FITTING, SMALL

NOTES:

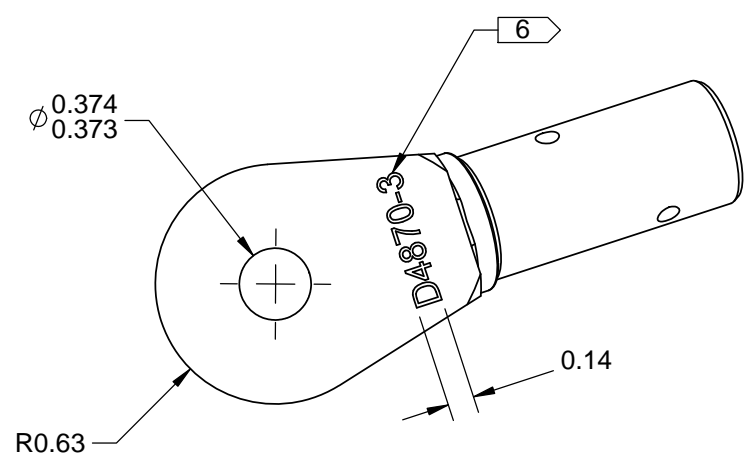
- 1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.14 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.18 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

PRELIMINARY ISSUE

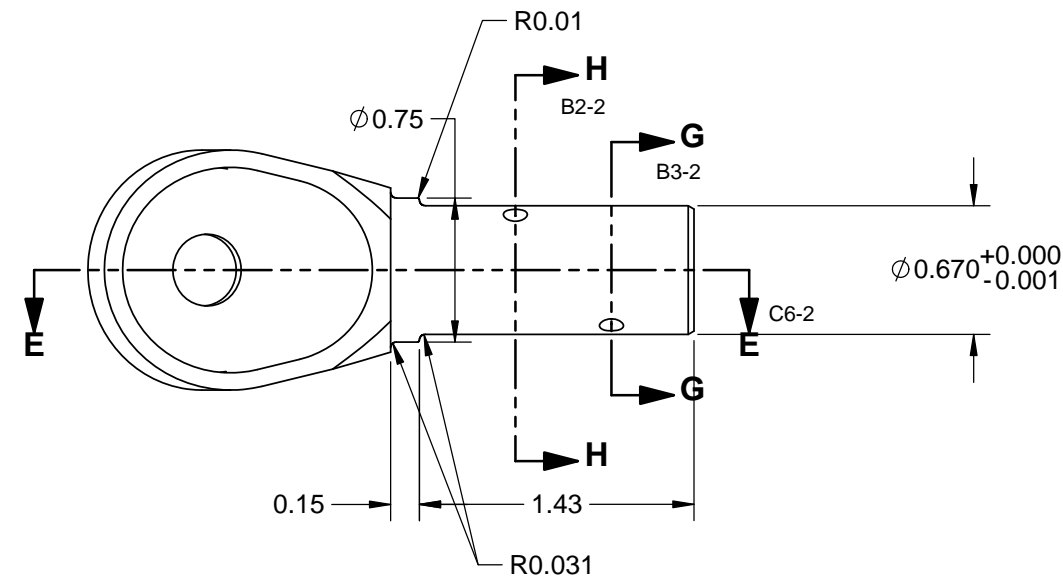
A3	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. REV. A5	
MFG. APPR.	JLM	D4870 SHEET 1 OF 2	
APPROVED		TITLE SCALE	
DE APPR.		END FITTING NTS	
DATE	13.09.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



SECTION E-E B5-2



AUXILIARY VIEW F-F D6-2



SECTION G-G B6-2

SECTION H-H B6-2

D4870-3 END FITTING, LARGE

- NOTES:**
- 1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.14 HIGH LETTERS TO A MAX. DEPTH OF 0.010
 - 7) WEIGHT: 0.19 lbs
 - 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D4870	REV. A5 SHEET 2 OF 2
MFG. APPR.	JLM	TITLE END FITTING SCALE NTS	
APPROVED			
DE APPR.		DATE 13.09.16	
DATE			

COPYRIGHT © 2013 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.